

S. FAS

5422



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Canada

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Now is 5422
RBEM652V3002101-M-39

Job Sheet 181702



Part No: RBEM652V3002101-M-39

Job Qty: 1 ea *3*

Part Name: Plate Assembly



Part Weight: 0 lbs

Status: At Planning

Priority: High

Job Created: 8/6/18

Job Tracking No:

Due Date: 8/7/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBEM652V3002101-M Rev. D IPP Rev. A 18.07.04 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	8/7/18	8/7/18	0.00	0.00	Start Up Small Fab-2		<i>MCL</i>
110	Small Fab	1 pcs	8/7/18	8/7/18	0.00	1.00	Small Fab-3		<i>MCL DAS</i>
120	QC	1 pcs	8/7/18	8/7/18	0.00	0.00	QC5		<i>38</i>
130	Packaging	1 pcs	8/7/18	8/7/18	0.00	0.00	Packaging3-1		<i>MCL 9-89</i>
140	QC21-SA	1 Ea	8/7/18	8/7/18	0.00	0.00	QC21		<i>DAS 21 9-89</i>

Part Op 110 - 1-Assemble as per DWG. Install helical insert.
Descriptions:

OCT 24 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
91732A533	Helicoil Insert, Steel	1 Ea (1 ea)	90-Start up Operation	<i>5104709</i>
RBEM652V3002101-M-1	Plate	1 Ea (1 ea)	90-Start up Operation	<i>5103313</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	91732A533	1	0	0
	RBEM652V3002101-M-1	1	12	0

*DAS
13
9-89*

Part Specifications

Specifications could not be found.



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Plex 8/20/18 1:59 PM dart.logan.david

Container No: S120604



Part: RBEM652V3002101-M-39

Job No: 181702

Serial No/Batch: S120604

Revision: B

Inspector:

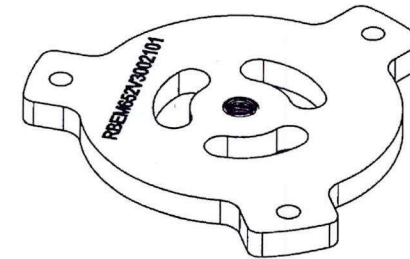
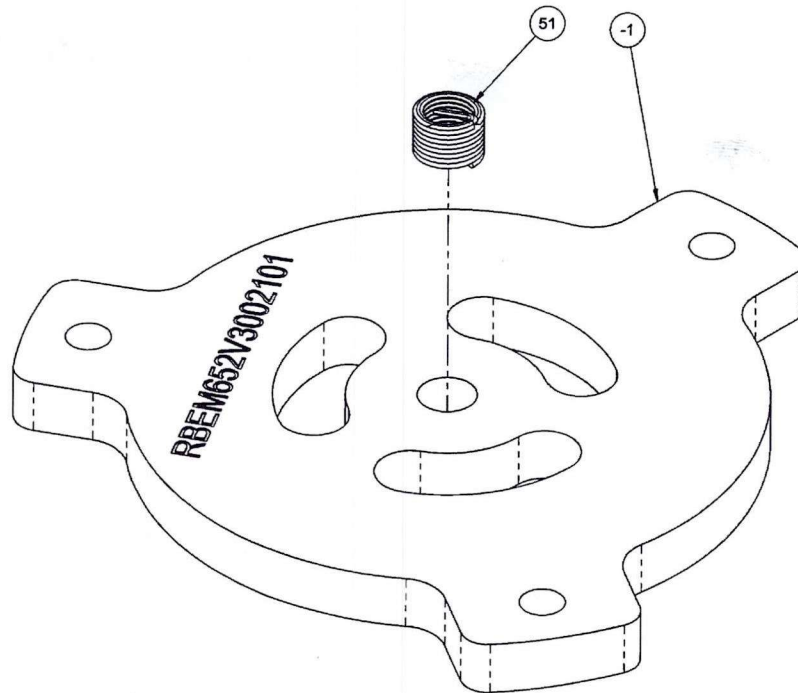
Exp Date:

Instructions:

Date: 10/23/18

SHEET → CHARTER

ITEM #	QTY	PART #	PART TITLE
-1	1	RBEM652V3002101-M-1	PLATE
51	1	McMaster#91732A533 OR EQUIV	HELICAL INSERT STEEL 1/2"-20 x 1/2" LG.



RBEM652V3002101-39 PLATE ASSY

NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A

- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"

- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: N/A
- 7) IDENTIFICATION: N/A

DESIGN	VM	DART AEROSPACE LTD	
DRAWN	VM 03/26/2018	HAWKESBURY, ONTARIO, CANADA	
CHECKED	VM 03/27/2018	TOOL PART #	REV. D
MFG. APPR.	DP 03/27/2018	RBEM652V3002101-M	SHEET 10 OF 17
APPROVED	ML 03/28/2018	TITLE	SCALE
DATE 3/28/2018		TAIL GEAR BOX INPUT SEAL EXCHANGE	NTS
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